

17. (Amended) [A] An unwarped, laminated composite wood product comprising a rigid substrate layer having two substantially flat sides, a resin-saturated sheet layer on each of said substantially flat sides, and a veneer layer on only one of said sheet layers.

37. (Amended) [A] An unwarped, laminated composite wood product made by a method comprising the steps of:

(a) forming a layered structure comprising a rigid substrate layer having two substantially flat sides, a resin-saturated sheet layer disposed on each of said sides, and a veneer layer disposed on at least one of said sheet layers; and,

(b) subjecting said structure to elevated temperature and pressure in a pressing apparatus for a time sufficient to cure said resin at said temperature and pressure, said pressing apparatus comprising a first platen and a second platen, said first platen operating at a temperature different from an operating temperature of said second platen,

to provide an unwarped, laminated composite wood product.

51. (Amended) [A] An unwarped, laminated composite wood product made by a method comprising the steps of:

(a) providing a rigid substrate layer having two substantially flat sides;

(b) providing, on each of said sides of the substrate layer, a sheet layer that is substantially saturated with a thermosetting resin;

(c) providing, on only one of said sheet layers, a veneer layer to form a layered structure consisting essentially of said substrate layer, said sheet layers and said veneer layer;

(d) providing the layered structure of step (c) in a pressing apparatus; and

(e) subjecting the layered structure of step (d) to elevated temperature and pressure in said pressing apparatus for a period sufficient to cure said resin at said temperature and pressure,

to provide an unwarped, laminated composite wood product.